

## Description

The DigiFlex® Performance™ (DP) Series digital servo drives are designed to drive brushed and brushless servomotors, stepper motors, and AC induction motors. These fully digital drives operate in torque, velocity, or position mode and employ Space Vector Modulation (SVM), which results in higher bus voltage utilization and reduced heat dissipation compared to traditional PWM. The drive can be configured for a variety of external command signals. Commands can also be configured using the drive's built-in Motion Engine, an internal motion controller used with distributed motion applications. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

This DP Series drive features a CANopen interface for networking and a RS-232 interface for drive configuration and setup. Drive commissioning is accomplished using DriveWare® 7, available for download at www.a-m-c.com.

All drive and motor parameters are stored in non-volatile memory. The DPC Series Hardware Installation Manual is available for download at www.a-m-c.com.

Power Range	
Peak Current	60 A (42.4 A <sub>RMS</sub> )
Continuous Current	30 A (30 A <sub>RMS</sub> )
Supply Voltage	20 - 80 VDC





#### **Features**

- Follows the CAN in Automation (CiA) 301 Communications Profile and 402 Device Profile
- ▲ Four Quadrant Regenerative Operation
- ✓ Space Vector Modulation (SVM) Technology
- ✓ Fully Digital State-of-the-art Design
- Programmable Gain Settings
- Fully Configurable Current, Voltage, Velocity and Position Limits

- ▲ PIDF Velocity Loop
- ✓ PID + FF Position Loop
- Compact Size, High Power Density
- ▲ 16-bit Analog to Digital Hardware
- On-the-Fly Mode Switching
- On-the-Fly Gain Set Switching

# **MODES OF OPERATION**

- Profile Modes
- Cyclic Synchronous Modes
- Current
- Velocity
- Position
- Interpolated Position Mode (PVT)

## **COMMAND SOURCE**

- ±10 V Analog
- PWM and Direction
- Encoder Following
- Over the Network
- Sequencing
- Indexing
- Jogging

## **FEEDBACK SUPPORTED**

- ±10 VDC Position
- Auxiliary Incremental Encoder
- EnDat® 2.1
- Hiperface®
- 1Vp-p Sine/Cosine Encoder
- Tachometer (±10 VDC)

# INPUTS/OUTPUTS

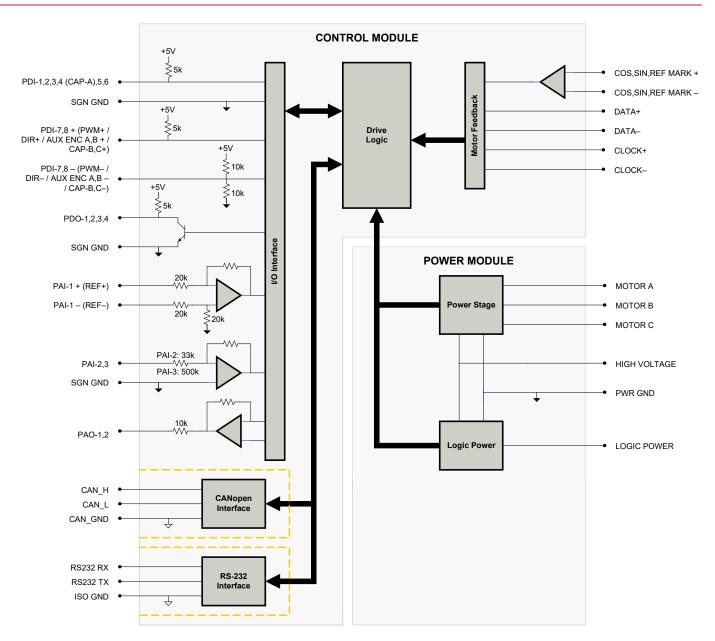
- 3 High Speed Captures
- 3 Programmable Analog Inputs (16-bit/12-bit Resolution)
- 2 Programmable Analog Outputs (10-bit Resolution)
- 2 Programmable Digital Inputs (Differential)
- 6 Programmable Digital Inputs (Single-Ended)
- 4 Programmable Digital Outputs (Single-Ended)

#### **COMPLIANCES & AGENCY APPROVALS**

- UL
- cUL
- CE Class A (LVD)
- CE Class A (EMC)
- RoHS



## **BLOCK DIAGRAM**



# US and Canadian safety compliance with UL 508c, the industrial standard for power conversion electronics. UL registered under file number E140173. Note that machine components compliant with UL are considered UL registered as opposed to UL listed as would be the case for commercial products. Compliant with European EMC Directive 2014/30/EU on Electromagnetic Compatibility (specifically EN 61000-6-4:2007/A1:2011 for Emissions, Class A and EN 61000-6-2:2005 for Immunity, Performance Criteria A). LVD requirements of Directive 2014/35/EU (specifically, EN 60204-1:2006/A1:2009, a Low Voltage Directive to protect users from electrical shock). The RoHS Directive restricts the use of certain substances including lead, mercury, cadmium, hexavalent chromium and halogenated flame retardants PBB and PBDE in electronic equipment.



# **SPECIFICATIONS**

		Power Specifications		
Description	Units	Value		
DC Supply Voltage Range	VDC	20 - 80		
DC Bus Over Voltage Limit	VDC	88.7		
DC Bus Under Voltage Limit	VDC	17.5		
Logic Supply Voltage	VDC	20 - 80		
Maximum Peak Output Current <sup>1</sup>	A (Arms)	60 (42.4)		
Maximum Continuous Output Current <sup>2</sup>	A (Arms)	30 (30)		
Maximum Continuous Output Power	W	2280		
Maximum Power Dissipation at Continuous Current	W	120		
Internal Bus Capacitance	μF	500		
Minimum Load Inductance (Line-To-Line)3	μH	250 (at 80 V supply); 150 (at 48 V supply); 75 (at 24 V supply)		
Switching Frequency	kHz	20		
Maximum Output PWM Duty Cycle	%	100		
Low Voltage Supply Outputs	-	+5 VDC (250 mA)		
		Control Specifications		
Description	Units	Value		
Communication Interfaces	-	CANopen (RS-232 for configuration)		
Command Sources	-	±10 V Analog, Encoder Following, Over the Network, PWM and Direction, Sequencing, Indexing, Jogging		
Feedback Supported	-	±10 VDC Position, Auxiliary Incremental Encoder, EnDat® 2.1, Hiperface®, 1Vp-p Sine/Cosine Encoder, Tachometer (±10 VDC)		
Commutation Methods	-	Sinusoidal		
Modes of Operation	-	Profile Modes, Cyclic Synchronous Modes, Current, Velocity, Position, Interpolated Position Mode (PVT)		
Motors Supported <sup>4</sup>	-	Three Phase (Brushless Servo), Single Phase (Brushed Servo, Voice Coil, Inductive Load), Stepper (2- or 3- Phase Closed Loop), AC Induction (Closed Loop Vector)		
Hardware Protection	-	40+ Configurable Functions, Over Current, Over Temperature (Drive & Motor), Over Voltage, Short Circuit (Phase-Phase & Phase-Ground), Under Voltage		
Programmable Digital Inputs/Outputs (PDIs/PDOs)	-	8/4		
Programmable Analog Inputs/Outputs (PAIs/PAOs)	-	3/2		
Primary I/O Logic Level	-	5V TTL		
Current Loop Sample Time	μs	50		
Velocity Loop Sample Time	μs	100		
Position Loop Sample Time	μs	100		
Maximum Sin/Cos Encoder Frequency	kHz	200		
Maximum Sin/Cos Interpolation	-	2048 counts per sin/cos cycle		
		echanical Specifications		
Description	Units	Value		
Agency Approvals	-	CE Class A (EMC), CE Class A (LVD), cUL, RoHS, UL		
Size (H x W x D)	mm (in)	190.5 x 111.8 x 35.9 (7.5 x 4.4 x 1.4)		
Weight	g (oz)	872 (30.8)		
Heatsink (Base) Temperature Range <sup>5</sup>	°C (°F)	0 - 75 (32 - 167)		
Storage Temperature Range	°C (°F)	-40 - 85 (-40 - 185)		
Form Factor	-	Panel Mount		
Cooling System	-	Natural Convection		
IP Rating	-	IP10		
AUX COMM Connector	-	3-pin, 2.5 mm spaced, enclosed, friction lock header		
COMM Connector	-	Shielded, dual RJ-45 socket with LEDs		
FEEDBACK Connector	-	15-pin, high-density, female D-sub		
I/O Connector	-	26-pin, high-density, female D-sub		
MOTOR POWER Connector	-	3-port, 7.62 mm spaced, enclosed, friction lock header		
POWER Connector	-	4-port, 7.62 mm spaced, enclosed, friction lock header		

### Notes

- Capable of supplying drive rated peak current for 2 seconds with 10 second foldback to continuous value. Longer times are possible with lower current limits. Continuous Arms value attainable when RMS Charge-Based Limiting is used.

- Lower inductance is acceptable for bus voltages well below maximum. Use external inductance to meet requirements.

  Maximum motor speed for stepper motors is 600 RPM. Consult the hardware installation manual for 2-phase stepper wiring configuration. Additional cooling and/or heatsink may be required to achieve rated performance.



# **PIN FUNCTIONS**

	AUX COMM - RS232 Communication Connector			
Pin	Name	Description / Notes	I/O	
1	RS232 RX	Receive Line (RS-232)	I	
2	RS232 TX	Transmit Line (RS-232)	0	
3	ISO GND	Isolated Signal Ground	IGND	

	COMM - CAN Communication Connector			
Pin	Name	Description / Notes	I/O	
1	CAN_H	CAN_H Line (Dominant High)	I	
2	CAN_L	CAN _L Line (Dominant Low)	I	
3	CAN_GND	CAN Ground	CGND	
4	RESERVED	Reserved	-	
5	RESERVED	Reserved	-	
6	RESERVED	Reserved	-	
7	CAN_GND	CAN Ground	CGND	
8	RESERVED	Reserved	-	

		FEEDBACK - Feedback Connector	
Pin	Name	Description / Notes	I/O
1	COS +	Coaine Innut	I
2	COS -	Cosine Input	I
3	SIN +	Cina Innut	I
4	SIN -	Sine Input	I
5	SGN GND	Signal Ground	SGND
6	DATA-	Differential Data Line (Differential Hall A if using 1Vp-p Sine/Cosine encoder. Pin 6 = Hall	I/O
7	DATA+	A+, Pin 7 = Hall A For single-ended Halls leave negative terminal open.)	
8	CLOCK+	Differential Clock Line (Differential Hall B if using 1Vp-p Sine/Cosine encoder. Pin 8 = Hall	
9	CLOCK-	B+, Pin 9 = Hall B For single-ended Halls leave negative terminal open.)	0
10	REF MARK +	Reference mark from sine/cosine encoder	1
11	RESERVED	Reserved (Differential Hall C if using 1Vp-p Sine/Cosine encoder. Pin 11 = Hall C+, Pin 12 =	-
12	RESERVED	Hall C For single-ended Halls leave negative terminal open.)	
13	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0
14	PAI-3	Programmable Analog Input (12-bit Resolution)	I
15	REF MARK -	Reference mark from sine/cosine encoder	I



	I/O - Signal Connector			
Pin	Name	Description / Notes	I/O	
1	PDO-1	Programmable Digital Output	0	
2	SGN GND	Signal Ground	SGND	
3	PDO-2	Programmable Digital Output	0	
4	PAI-1 + (REF+)	Differential December 1 Analysis Institute of Defending Competition (4C bit December)	I	
5	PAI-1 - (REF-)	Differential Programmable Analog Input or Reference Signal Input (16-bit Resolution)	I	
6	PAI-2	Programmable Analog Input (12-bit Resolution)	I	
7	PAO-1	Programmable Analog Output (10-bit Resolution)	0	
8	PAO-2	Programmable Analog Output (10-bit Resolution)	0	
9	PDI-8 - (DIR- / AUX ENC B- / CAP-C-)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signal)	1	
10	PDO-3	Programmable Digital Output	0	
11	PDI-1	Programmable Digital Input	I	
12	PDI-2	Programmable Digital Input	I	
13	PDI-3	Programmable Digital Input	I	
14	PDO-4	Programmable Digital Output	0	
15	+5V OUT	+5V Encoder Supply Output (Short Circuit Protected)	0	
16	SGN GND	Signal Ground	SGND	
17	PDI-7 + (PWM + / AUX ENC A+ / CAP- B+)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture	I	
18	PDI-8 + (DIR+ / AUX ENC B+ / CAP-C+)	Programmable Digital Input or Direction or Auxiliary Encoder or High Speed Capture	I	
19	PDI-4 (CAP-A)	Programmable Digital Input or High Speed Capture	I	
20	PDI-5	Programmable Digital Input	I	
21	PDI-6	Programmable Digital Input	I	
22	SGN GND	Signal Ground	SGND	
23	RESERVED	Reserved	-	
24	RESERVED	Reserved	-	
25	RESERVED	Reserved	-	
26	PDI-7 - (PWM- / AUX ENC A- / CAP-B-)	Programmable Digital Input or PWM or Auxiliary Encoder or High Speed Capture (Leave Open for Single-Ended Signals)	I	

	MOTOR POWER - Power Connector			
Pin	Name	Description / Notes	I/O	
1	MOTOR A	Motor Phase A	0	
2	MOTOR B	Motor Phase B	0	
3	MOTOR C	Motor Phase C	0	

		POWER - Power Connector	
Pin	Name	Description / Notes	I/O
1	PWR GND	Power Ground (Common With Signal Ground)	PGND
2	2 HIGH VOLTAGE DC Power Input		I
3	3 LOGIC GND Logic Supply Ground (Common With Signal Ground) GND		GND
4	LOGIC PWR	Logic Supply Input	I



# **HARDWARE SETTINGS**

## **Switch Functions**

Switch	Description	Setting		
Switch	Description	On	Off	
1	Bit 0 of binary CANopen node ID. Does not affect RS-232 settings.	1	0	
2	Bit 1 of binary CANopen node ID. Does not affect RS-232 settings.	1	0	
3	Bit 2 of binary CANopen node ID. Does not affect RS-232 settings.	1	0	
4	Bit 3 of binary CANopen node ID. Does not affect RS-232 settings.	1	0	
5	Bit 4 of binary CANopen node ID. Does not affect RS-232 settings.	1	0	
6	Bit 5 of binary CANopen node ID. Does not affect RS-232 settings.	1	0	
7	Bit 0 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0	
8	Bit 1 of drive CANopen bit rate setting. Does not affect RS-232 settings.	1	0	

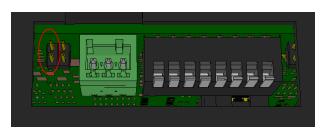
## Additional Details

The drive can be configured to use the address and/or bit rate stored in non-volatile memory by setting the address and/or bit rate value to 0. Use the table below to map actual bit rates to a bit rate setting. Note that higher bit rates are possible when using the value stored in NVM.

Bit Rate (kbits/sec)	Value For Bit Rate Setting
Load from non-volatile memory	0
500	1
250	2
125	3

# **CAN Termination Jumper Configuration**

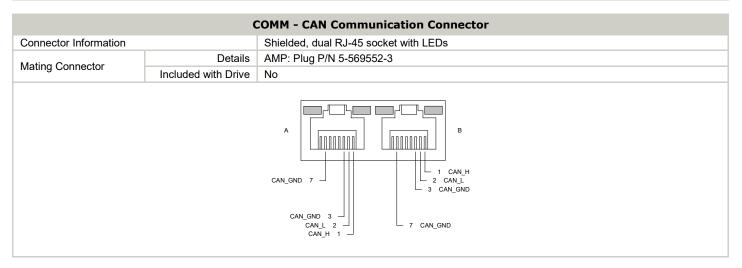
Jumper	per Description		Configuration	
	Header Jumper	Not Installed	Pins 1-2	Pins 3-4
J1	CAN bus termination. For the last drive in a CAN network, a jumper (2.54mm) must be installed on the 4-pin header adjacent to the RS-232 connector. The jumper should be installed between pins 1 and 2, which are the two pins furthest from the connector (see graphic below).	Non- terminating Node	Terminating Node	N/A





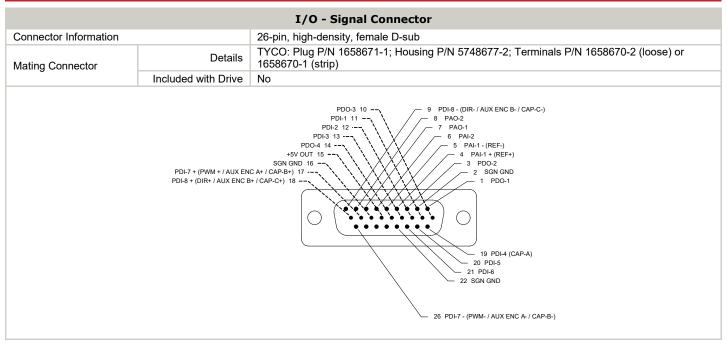
# **MECHANICAL INFORMATION**

	AUX COMM - RS232 Communication Connector		
Connector Information 3-pin, 2.5 mm spaced, enclosed, friction lock header		3-pin, 2.5 mm spaced, enclosed, friction lock header	
Mating Campastan	Details	Phoenix: Plug P/N 1881338	
Mating Connector	Included with Drive	Yes	
3 ISO GND 2 RS232 TX 1 RS232 RX			



FEEDBACK - Feedback Connector				
Connector Information		15-pin, high-density, female D-sub		
Mating Connector	Details	TYCO: Plug P/N 748364-1; Housing P/N 5748677-1; Terminals P/N 1658670-2 (loose) or 1658670-1 (strip)		
	Included with Drive	No		
DATA- 6 5 SGN GND  CLOCK- 8 2 COS-  REF MARK + 10 13 +5V OUT  14 PAL3  15 REF MARK -				





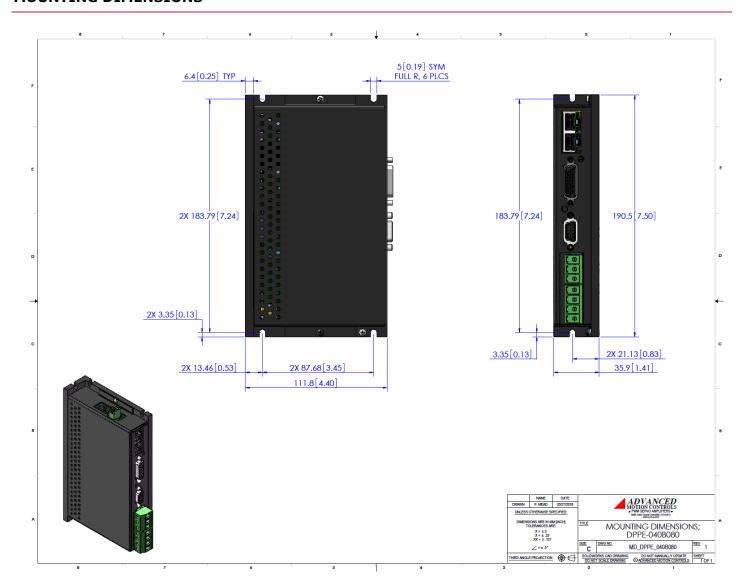
MOTOR POWER - Power Connector					
Connector Information		3-port, 7.62 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1804917			
	Included with Drive	Yes			
		1 MOTOR A 3 MOTOR C			

POWER - Power Connector					
Connector Information		4-port, 7.62 mm spaced, enclosed, friction lock header			
Mating Connector	Details	Phoenix Contact: P/N 1804920			
	Included with Drive	Yes			
1 PWR GND 2 HIGH VOLTAGE 4 LOGIC PWR					

Active

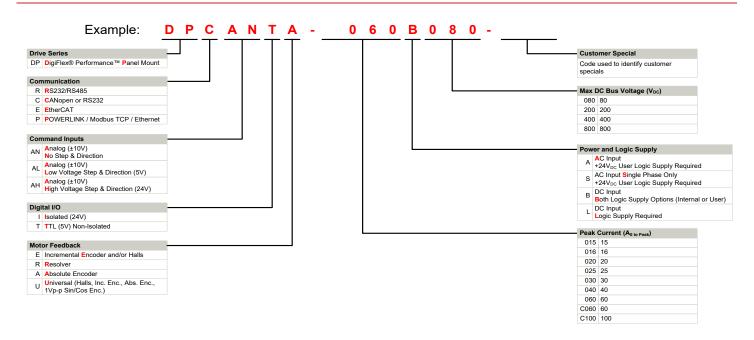


# **MOUNTING DIMENSIONS**





# PART NUMBERING INFORMATION



DigiFlex® Performance $^{\text{TM}}$  series of products are available in many configurations. Note that not all possible part number combinations are offered as standard drives. All models listed in the selection tables of the website are readily available, standard product offerings.

ADVANCED Motion Controls also has the capability to promptly develop and deliver specified products for OEMs with volume requests. Our Applications and Engineering Departments will work closely with your design team through all stages of development in order to provide the best servo drive solution for your system. Equipped with on-site manufacturing for quick-turn customs capabilities, ADVANCED Motion Controls utilizes our years of engineering and manufacturing expertise to decrease your costs and time-to-market while increasing system quality and reliability. Feel free to contact Applications Engineering for further information and details.

# **Examples of Customized Products**

- Optimized Footprint
- ▲ Private Label Software
- ▲ OEM Specified Connectors
- ▲ No Outer Case
- Increased Current Resolution
- ▲ Increased Temperature Range
- Custom Control Interface
- ✓ Integrated System I/O

- ▲ Tailored Project File
- ▲ Silkscreen Branding
- Optimized Base Plate
- ▲ Increased Current Limits
- Increased Voltage Range
- ▲ Conformal Coating
- Multi-Axis Configurations
- Reduced Profile Size and Weight

# **Available Accessories**

ADVANCED Motion Controls offers a variety of accessories designed to facilitate drive integration into a servo system. Visit <a href="https://www.a-m-c.com">www.a-m-c.com</a> to see which accessories will assist with your application design and implementation.



All specifications in this document are subject to change without written notice. Actual product may differ from pictures provided in this document.